



INSTALLATION INSTRUCTIONS

38760	SBC/BBC - 6-point w/washers
38761	GM Gen3 LS Series - 12-point
38762	GM LS Series w/Adapter Plate - 12-point
38763	GM Gen 5 6.2L (LT1) - Allen Socket Head
38755	SBC/BBC Grade 8 - 12-point

- 1- Visually inspect fasteners when unpackaging for damage and corrosion. Verify length and size requirements for the application.
- 2- Clean the threads of the fastener, and inside the crankshaft flange as needed.
- 3- Without any lubricant, ensure the thread type is correct by threading in the fastener by hand a few threads and remove.
- 4- **Apply the lubricant underneath the fastener head only.** Apply LOCTITE BLUE to the threads.
- 5- **With the exception of #38760, DO NOT USE WASHERS** – Moroso warranty will not cover failures if washers are used.
- 6- Moroso recommends Moroso #35600 & 35601 Extreme Pressure Lubricant or ARP Ultra Torque Fastener Assembly Lubricant.
- 7- Starting in a cross-pattern, advance the torque setting from 50% of the final torque value, to 75%, to then the final torque value.

The following chart is based on Moroso or ARP Lubricants, and a Torque Wrench setting with crankshaft mechanically held in place:

<u>Moroso P/N</u>	<u>Thread</u>	<u>Torque</u>
38760	7/16"-20	80 ft/lbs
38761	M11 x 1.0	85 ft/lbs
38762	M11 x 1.5	85 ft/lbs
38763	M11 x 1.5	85 ft/lbs
38755	7/16"-20	80 ft/lbs

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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