



## INSTALLATION INSTRUCTIONS P/N 97530

### REPLACEMENT O-RINGS FOR 23900 ACCUMULATOR

1. Before disassembly, remove oil and air from the Accumulator.
2. With a spanner wrench, rotate the front clip with the pressure gauge until the ends of the 1/8" wire clip appear in the slot on top of the accumulator body.
3. Work the clip free by rotating the cap with a spanner wrench. One end of the wire clip is bent into an "L" shape and fits into a hole in the cap. The other end is loose and can be pried up so it comes out of the slot as the cap is rotated with the spanner wrench. Keep rotating the cap until the wire clip is completely free from the cap.
4. Using the same procedure remove the cap from the "Valve Side" of the Accumulator.
5. Push the piston inside the Accumulator out of the Accumulators body and remove all the O-Rings.
6. Remove the O-Rings from the Accumulators end caps.
7. Clean all parts with a mild solvent or soap and water and allow to air dry.
8. Install the O-Rings onto the piston and oil the inside of the Accumulator body.
9. Install the piston into the Accumulator body.
10. Install an O-Ring onto one of the caps and then oil the O'Ring.
11. Install the cap into the Accumulator body by working the cap onto the body carefully watching so that the hole in the cap into which the "L" shaped end of the 1/8" wire clip will fit can be seen through the slit in the accumulator body.
12. Fit the "L" shaped end of the wire clip into the hole and rotate the cap with the spanner wrench so that the rest of the clip is drawn into the slot and winds itself around the cap.
13. Install an O-Ring onto one of the caps and then oil the O-Ring.
14. Repeat the procedure above to install the remaining cap.
15. You are now ready to reinstall the accumulator onto your car.

### PARTS LIST

(4) 3-5/8 OD O-Rings

For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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