



HEADER WRAP INSTRUCTIONS

P/N 80807 2 Inch Wide x 100 Feet
 P/N 80808 2 Inch Wide x 50 Feet
 P/N 80809 1 Inch Wide x 50 Feet

NOTE: MEASURE ALL TUBES FROM EXHAUST PORT FLANGE TO THE POINT WHERE ALL TUBES MEET THE COLLECTOR.

CUT HEADER WRAP TO LENGTHS SHOWN FOR WRAPPING EACH TUBE, (based on ¼"overlap)												
LENGTH OF EXHAUST TUBE (INCHES)	25	26	27	28	29	30	31	32	33	34	35	36
TUBE DIAMETER												
Header Tube Dia. 1-3/8"	61.5	64.5	66.5	69	71.5	74	76.5	79	81.5	84	86.5	89
Header Tube Dia. 1-1/2"	67.5	70	72.5	75.5	78	81	83.5	86	89	91.5	94	97
Header Tube Dia. 1-5/8"	73	76	79	82	84.5	87.5	90.58	93.5	96	99	102	105
Header Tube Dia. 1-3/4"	78.5	81.5	85	88	91	94	97.5	100.5	103.5	107	110	113
Header Tube Dia. 1-7/8"	84	87.5	91	94	97.5	101	104.5	107.5	111	117.5	118	121
Header Tube Dia. 2"	90	93.5	97	100.5	104	107.5	111	115	118	122	125.5	129
Header Tube Dia. 2-1/8"	95.5	99	103	107	110.5	114.5	118	122	126	129.5	133.5	137
Header Tube Dia. 2-1/4"	101	105	109	113	117	121	125	129	133	137	141.5	145

1. Wear safety glasses, gloves, and dust mask.
2. Wearing a long sleeve shirt is also recommended.
3. Take time to wrap headers and exhaust pipes tightly. This will keep the most heat in the system and hold wrap on pipe. If your installing wrap on a power sport application, we recommend a 50% overlap in place of the 1/4" overlap during the installation process.
4. Optional: Soak in bucket of water or spray exhaust wrap with water. Soaking and spraying exhaust wrap reduces the amount of fibers that get released while handling and will be easier to install.
5. Below is a table to determine pre cut lengths of exhaust wrap. (Table is for 1/4" overlap.)
6. Begin wrapping on the side of exhaust port closest to the engine, wrap down system towards exhaust tip.
7. Secure first wrap around end with Moroso exhaust wrap band clap (P/N 80810) or a hose clamp.
8. After securing end, continue wrapping using 1/4" overlap while keeping the same amount of tension.
9. Tighten the wrap every 2 or 3 coils. If you soaked the wrap it may drip, just continue tightening the wrap.
10. If tubes are so close that you cannot wrap them individually, wrap the two pipes as one using the same 1/4" overlap.
11. When wrapping the collector use the same 1/4" overlap as the tubes.
12. YOUR EXHAUST WRAP WILL SMOKE AFTER INSTALLATION, THIS IS NORMAL AND IT WILL STOP.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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