

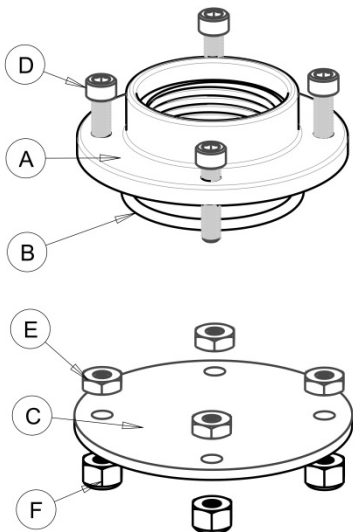


UNIVERSAL BOLT-IN FILLER & BREATHER INSTALLATION INSTRUCTIONS

PARTS LIST

A	Bolt-on Oil Fill Bung	1
B	O-ring 1.487 ID	1
C	Filler Neck Baffle	1
D	8-32 X .750 SHCS	4
E	8-32 Hex Nut Clear Zinc	4
F	8-32 Nylock Nut Zinc	4

1. Using the Bolt-on Oil Fill Bung, mark the center of each of the (4) mounting holes on the valve cover where you want the fill cap to reside.
2. Remove the Fill Bung and mark the center point of the bolt circle by drawing a cross between the opposite marks from step 1.
3. Using a 3/16th drill bit, drill (4) clearance holes for the 8-32 screws.
4. Drill a hole on the center point measuring 1 1/8" to 1 1/4" maximum.
Note: We recommend using a hole saw or unibit, in addition to a drill press to ensure a clean and precise thru hole.
5. Place the large O-ring on the bottom of the Bolt-on Fill Bung and align it over the drilled holes using the 8-32 SHCS.
6. Install the Hex Nuts onto the SHCS's from the inside of the valve cover and tighten them.
Note: Make sure the O-ring stays seated in the groove of the bung.
7. Mount the Filler Neck Baffle so it is spaced out from the inside of the valve cover by the thickness of the hex nuts.
8. Install the nylock nuts and tighten them firmly.



For Technical Assistance, Call Moroso's
Tech Line at
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