



P/N 65423 – Quick Change Cover Kit
P/N 65425 – Vacuum Secondary Spring Kit

PARTS LIST – 65423

- | | |
|-----------------------------|------------------|
| 1 O-RING, VACUUM COVER | 1 SPRING, ORANGE |
| 1 DIAPHRAM HOUSING COVER | 1 SPRING, WHITE |
| 1 SPRING RETAINER COVER | 1 SPRING, STEEL |
| 1 NUT, HOLLEY SCREW | 1 SPRING, BROWN |
| 1 WASHER, HOLLEY | 1 SPRING, YELLOW |
| 1 SCREW, BRACKET, HOLLEY | 1 SPRING, PURPLE |
| 1 GASKET HOLLEY | 1 SPRING, BLACK |
| 1 VACUUM SECONDARY DIAPHRAM | |

NOTE: Springs are listed lightest to stiffest

- | | |
|----------|---------|
| 1 WHITE | 5 STEEL |
| 2 ORANGE | 6 BROWN |
| 3 YELLOW | 7 BLACK |
| 4 PURPLE | |

NOTE: The stiffer the spring the more vacuum needed to open the secondary butterflies.

INSTALLATION INSTRUCTIONS

Remove vacuum secondary diaphragm from carburetor. Remove secondary diaphragm and spring, clean area thoroughly. Install new parts, including housing (for only P/N 65423).

PARTS LIST – 65425

- | | |
|------------------|------------------|
| 1 SPRING, ORANGE | 1 SPRING, PURPLE |
| 1 SPRING, WHITE | 1 SPRING, BLACK |
| 1 SPRING, STEEL | |
| 1 SPRING, BROWN | |
| 1 SPRING, YELLOW | |

For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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