

INSTALLATION INSTRUCTIONS P/N 63750/63751 – ELECTRIC WATER PUMP DRIVE KIT

- 1. Remove fan, stock fan pulley and all belts using the stock water pump pulley.
- 2. Mount the large plastic pulley to the water pump. (Some pumps have a larger diameter shaft that centers the pulley. It may be necessary to drill out the center hole in the pulley to make it fit on the shaft. Also, on some pumps there are large reinforcing ribs from the main pump body to the end of the pump snout. Using a rotary grinder, carefully reduce the size of the ribs until the plastic pulley fits onto the shaft.) Be sure to use a 1" fan spacer to keep fan blades from coming in contact with the belt. Install the drive belt on the pulley before bolting the fan in place as it will not fit over the fan blades once the fan is installed.
- 3. Mount electric motor to steel plate with #10 flat washers on both sides of plate and #10 Esna nuts on studs. Check mounting instructions for either passenger side or driver side application.
- 4. Mount motor assembly using either 5/16" or 3/8" bolts to secure through water pump. See parts list below for particular application.
- 5. Place drive belt onto the small pulley and slide pulley onto electric motor shaft. Tighten set screw securely.
- 6. Tilt motor either up or down until drive belt has 1" to 2" of slack and then tighten mounting bolts.
- 7. Hook up electric motor wire to supplied electric switch and wire to fuse box with a 10 amp fuse and attach to 12 volt power supply.

NOTE: ALL APPLICATIONS USE THE FOLLOWING PARTS.

PARTS LIST

- 1 STEEL BRACKET PLATE
- 1 BELT (210L050) REPLACEMENT PART #97230 <u>OR</u> BELT (270L050)
- 1 PLASTIC PULLEY (WITH ALLEN HEAD SET SCREW) REPLACEMENT PART #97250
- 2 #10 ESNA NUTS
- 1 ELECTRIC MOTOR REPL. P/N 97210
- 1 PLASTIC PULLEY REPLACEMENT PART #97220
- 4 #10 FLAT WASHERS
- 1 SWITCH REPL. P/N 74126

NOTE: The motor operates at about 2600 RPM at full load. The following are mounting instructions for each application and a list of the particular hardware needed. (Please check hole location from schematic for your particular engine.

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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Big Block Chrysler

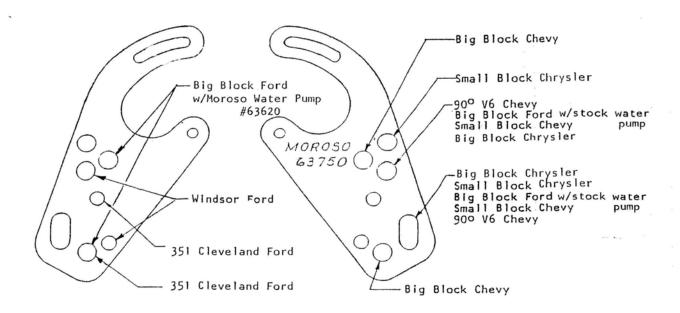
SMALL BLOCK CHEVY - 90° V6 CHEVY (PASSENGER SIDE MOUNT) 1 - 2.29" x 5/8" Spacer 1 - 1.63" x 5/8" Spacer 2 - 3/8"-16 x 4 1/2" Hex Head Bolts (Short Design) 2 - 3/8"-16 x 5 1/2" Hex Head Bolts (Long Design) Small Block Chevy 4 - 3/8" Washers 90° V6 Chevy BIG BLOCK CHEVY (PASSENGER SIDE MOUNT) 2 - 2.75" x 5/8" Spacers 2 - 3/8" -16 x 5" Hex Head Bolts (Short Design) 2 - 3/8"-16 x 6 1/2" Hex Head Bolts (Long Design) 4 - 3/8" Washers SMALL BLOCK WINDSOR FORD (DRIVER SIDE MOUNT) Big Block Chevy 2 - 2.030" x .530" Spacer 2 - 5/16"-18 x 6" Hex Head Bolts 2 - 5/16" Washers 351 CLEVELAND FORD (DRIVER SIDE MOUNT) 1 - 2.030" x .530" Spacer 1 - .630" x 5/8" Spacer 1 - 3/8"-16 x 1 1/4" Hex Head Bolt 1 - 5/16"-18 x 3 1/2" Hex Head Bolt 1 - 5/16" Washer 351 Cleveland Ford Windsor Ford 1 - 3/8" Washer BIG BLOCK FORD (PASSENGER SIDE MOUNT) (with stock water pump) 1 - 4.600" x 5/8" Spacer 1 - 1.375" x 5/8" Spacer 1 - 3/8"-16 x 1 3/4" Hex Head Bolt 1 - 3/8"-16 x 6 1/2" Hex Head Bolt 2 - 3/8" Washers BIG BLOCK FORD (PASSENGER SIDE MOUNT) (with Moroso Water Pump P/N 63620) 2 - 2.75" x 5/8" Spacer 1 - 5/16"-18 x 6" Bolt 1 - 5/16"-18 x 3 1/2" Bolt Big Block Ford with Moroso Water Pump Big Block Ford with stock Water Pump P/N 63620 2 - 5/16" Washers SMALL BLOCK CHRYSLER (PASSENGER SIDE MOUNT) (1969 and older) | - 1.630" x 5/8" Spacer | - 1.100" x 5/8" Spacer I - 3/8"-16 x 1 3/4" Hex Head Bolt I - 3/8"-16 x 5 1/2" Hex Head Bolt 2 - 3/8" Washers BLOCK CHRYSLER (PASSENGER SIDE MOUNT) Small Block Chrysler (1970 and newer) 2 - 1.630" x 5/8" Spacers 2 - 3/8"-16 x 4 1/2" Bolts 1969 and older Small Block Chrysle 4 - 3/8" Washers 1970 and newer BIG BLOCK CHRYSLER (DRIVER SIDE MOUNT) 1 - 2.75" x 5/8" Spacer 1 - 2.25" x 5/8" Spacer 2 - 3/8"-16 x 5 1/2" Bolts

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4 - 3/8" Washers

P/N #63750 Page 3 of 3



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