

## DECK PLUG KIT PART #37800

Note: This Deck Plug Kit should be installed by a qualified

machine shop.

Note: Fits Small Block and 90° Chevy V6 Engines.

Note: On 90° Chevy V6 Engines, only four Deck Plugs are needed

(two on each side).

Parts List 6-Deck Plugs

## INSTALLATION INSTRUCTIONS:

1. Tap the top three water holes located on each side of the cylinder deck on the engine block with a ¾"-NPT tap.

Caution: When tapping the block, do not sink the Deck Plugs in too far. The Deck Plugs should fit snugly into the block with approximately .015" remaining above the deck of the block.

- 2. Install the Deck Plugs with Loctite or an equivalent thread sealer.
- 3. After all Deck Plugs have been installed, the cylinder deck must be machined to remove any excess material.

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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