



OIL RETURN SCREEN KIT  
P/N 25000  
INSTALLATION INSTRUCTIONS

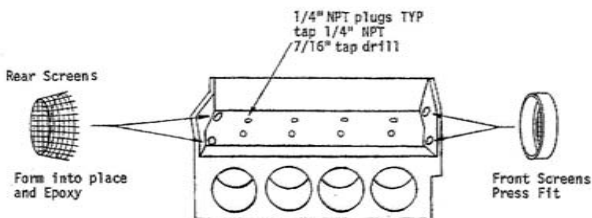
**Fits:** Small Block Chevy Engines

Directs oil to screens fitted in front and rear oil return galleries to trap metal fragments caused by valvetrain failure.

**PARTS LIST**

- 8 - 1/4" NPT Plugs
- 2 - Front, Press-Fit Screens
- 2 - Rear, Epoxy-In Screens
- 1 - Two-Part Epoxy Package

1. Drill and tap the eight return holes above the camshaft with a 7/16" tap drill and 1/4" NPT tap, and install plugs.
2. Clean block thoroughly to remove metal chips.
3. Deburr front and rear oil return galleries and clean surfaces with acetone or equivalent cleaner.
4. Press-fit front screens into place.
5. Form rear screens to fit cast openings in rear of block and epoxy into place.



After tapping clean thoroughly to remove any metal chips and to prepare surface for epoxy adhesion.

For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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