

FORD FE WINDAGE TRAY P/N 22940 INSTALLATION INSTRUCTIONS

NOTE: Oiling system upgrades are best performed with the engine out of the vehicle.

- 1) Remove oil pan from engine. Clean pan rail and block surface.
- 2) Remove oil pickup tube (may not need to remove for all applications).
- 3) Install tray on block (there are three common methods, all effective).
 - Method 1. Block / gasket / tray / gasket / pan (recommended)
 - Method 2. Block / sealant / tray / gasket / pan
 - Method 3. Block / gasket / tray / sealant / pan
- 4) Reinstall oil pickup tube. (if needed)

 Check pickup to pan clearance and adjust as needed.
- 5) Rotate engine by hand and check for any interference. Adjust tray if needed.
- 6) Reinstall oil pan.

 Torque to factory specs.

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542,458-0546 8:30am – 5:00pm Eastern Time

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