

INSTALLATION INSTRUCTIONS P/N: C4023,C4024 MID-MOUNT ENGINE PLATE

Competition Engineering Mid-Mount Engine Plates are designed to work in conjunction with our Aluminum Front Motor Plates to further eliminate torsional stress within the chassis. Installation of a midmount engine plate allows easier transmission swaps as well as helping to align the drivetrain.

NOTE: A limiting device is required to prevent the engine from moving forward and backward in the chassis. This consists of a link mounted between the side of the engine block and the frame rail. A front motor plate is recommended if you plan to remove the stock motor mounts.

PARTS LIST

1- Mid-Mount Plate
4- Mounting Plate Gussets
4- 3/8"-16 Locknuts

2- Mounting Plates 4- 3/8"-16 x 1.25" Bolts 4- Washers

INSTALLATION

1. Remove the transmission from the vehicle.

- 2. Using the shipping box, make a template of the plate by tracing it and cutting it out.
- 3. Bolt the template to the rear of the block and determine if trimming is necessary.
- 4. Install the headers and check for interference. Mark the template to indicate where trimming is required.

NOTE: Be sure that the crossmember location has been determined and is in place before installation of the mid mount plate.

- 5. Trimming the plate:
 - a. Remove the template from the block and trim it on the marks made previously.
 - b. Place the template on top of the mid-mount plate and trace the outline of the template.
 - c. Trim the plate to size. Use a fine tooth (24 teeth per inch) saw blade to cut the plate.

For Technical Assistance, call Competition Engineering's Tech Line at (203) 458-0542, 8:30am-5:00pm Eastern Time

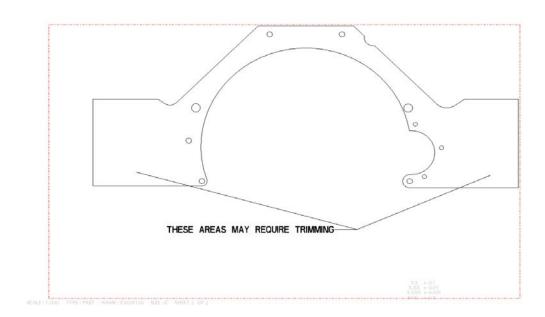
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- 6. Once the proper location of the engine/transmission assembly has been determined you can mount the mid-mount plate using the supplied mounting tabs. The tabs should be mounted behind the mid-mount plate and welded securely in place.
- 7. After the tabs are welded you can drill the four 13/32" holes for the supplied mounting bolts.



a TYPICAL MOUNTING BRACKET INSTALLATION

