

P/N 93166 & 93167 OIL PAN GASKET INSTRUCTIONS

PARTS LIST

1

1 Piece Gasket

INSTALLATION INSTRUCTIONS

NOTE: 1978 and earlier engines use 5/16" fasteners at the 4 corners. These 4 steel molded inserts will require ID modification, we recommend a Dremel tool. Be careful not to get the insert too hot, as this might affect the bond between the rubber and insert.

- 1. If re-installing a used oil pan, check that the rails are flat around the mounting holes, and are not concave where the fasteners contact the oil pan rail.
- 2. Thoroughly clean the engine block sealing surface, the front cover, and rear main cap where the gasket seats. Be sure all old sealant, gasket residue, and oil has been removed and the sealing surfaces are clean and dry.
- 3. On some engines it is advisable to use a small amount of a quality RTV sealant in the corner where the timing cover meets the engine block, and also where the rear main bearing cap meets the engine block. Some engines have a rear seal cover that creates a slight void where it meets the engine block, RTV should also be used in this area.

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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