

P/N 63909 VACUUM PUMP MOUNTING PLATE, BIG BLOCK FORD MOTOR

PARTS LIST

1 VACUUM PUMP MOUNTING BRACKET

3 ALUMINUM SPACERS 2-3/8"

3 ALUMINUM SPACERS 7/8"

3 ALUMINUM SPACERS 3-3/8"

3 ALUMINUM SPACERS 1-7/8"

3 3/8" X 2-3/4" BOLTS

3 3/8" X 1" BOLT

6 13/32" I.D. WASHERS

3 3/8 X 3-1/4" BOLTS

3 3/8" X 1-3/4" BOLTS

3 3/8" X 4-1/4" BOLTS

NOTE: This mount is engineered to mount Moroso vacuum pumps part #s 22640 & 22641 to either cylinder head of a BB Ford motor.

NOTE: This kit can be used with either the stock length crank snout or the shorter BOSS snout found on some racing cranks.

INSTALLATION

- 1. After confirming which hardware your engine requires you to use. Place bolts through the mounting bracket and install a corresponding spacer on each.
- 2. Install the Vacuum Pump Mounting Bracket.

Hardware combinations for various installations:

- a. Stock type crank with driver's side v/pump use 4-1/4" Bolts and 3-3/8" Spacers.
- b. Stock crank with passenger's side v/pump use 3-1/4" Bolts and 2-3/8" Spacers.
- c. Boss crank with driver's side v/pump use 2-3/4" Bolts and 1-7/8" Spacers.
- d. Boss crank with passenger's side v/pump use 1-3/4" Bolts and 7/8" Spacers.

NOTES:

- FOR ENGINES USING A DAMPER WITH BBC GEOMETRY, USE MOROSO PART# 63849 DRIVE MANDREL.
- ENGINES USING HARMONIC DAMPERS WITH OEM GEOMETRY USE MOROSO ADAPTER RING PART# 63847 TO MOUNT MANDREL PART# 63853.
- WHEN INSTALLED ON THE PASSENGER SIDE HEAD, THE KIT WOULD HAVE THE MIRROR IMAGE OF FIG 1.

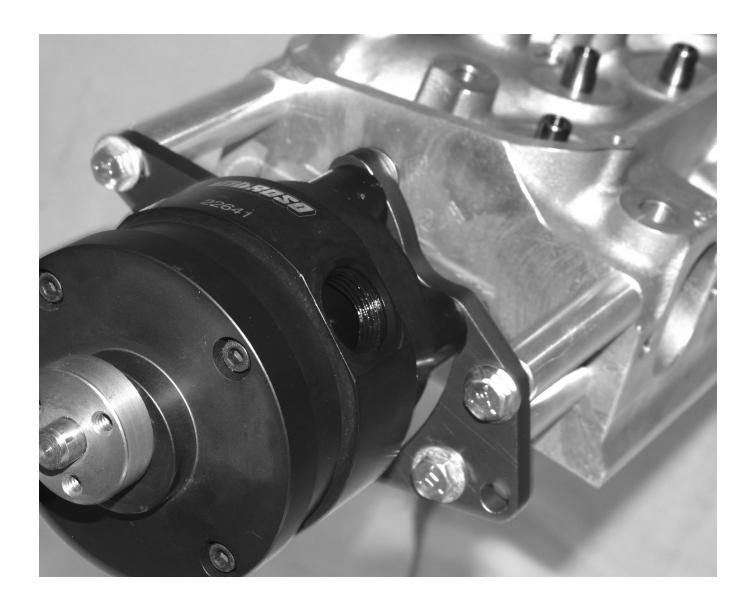


FIG 1 (Bracket mounted on driver's side head)

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am - 5:00pm Eastern Time

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