

MOROSO POWER STEERING MOUNT KIT P/N 63897

INSTALLATION INSTRUCTIONS

- 1. This kit is designed to mount a late model small style GM power steering pump (with remote reservoir) or Sweet Manufacturing type pumps to the driver's side cylinder head on either 18° or 23° heads.
- 2. Use Moroso power steering pulley, P/N 64860, and a 36° x 1/2" wide V-belt. Gates P/N 7345 or equivalent.
- 3. NOTE: It may be necessary to modify hardware and spacers supplied with this kit to achieve proper V-belt alignment.

PARTS LIST:

| <u>QTY</u> | DESCRIPTION |
|------------|----------------------------|
| 2 | 5/16-18 X 2 1/2 Bolts |
| 2 | .344 I.D. Flat Washers |
| 2 | 3/8-16 X 1.75 Bolts |
| 2 | 3/8-16 X 3.25 Bolts |
| 2 | .406 I.D. Flat Washers |
| 1 | 3/8-16 Flat Head Cap Screw |
| 1 | 5/16-18 Square Nut |
| 3 | Spacers |
| 1 | Bracket |
| | |

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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