



Step 1: Remove cap and drain as much fluid as possible



Step 2: Remove return line





Step 3: Remove top (2) mounting nuts

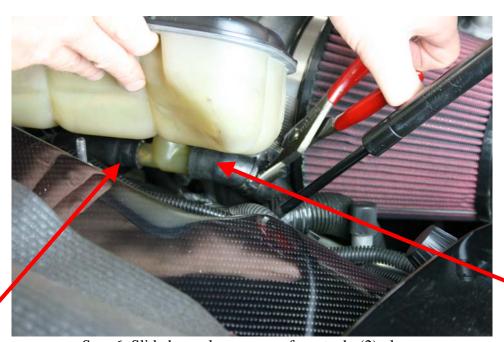


Step 4: Remove lower mounting bracket nut





Step 5: Remove fluid sensor plug from bottom of tank (does not apply to all years)



Step 6: Slide hose clamps away from tank, (2) places





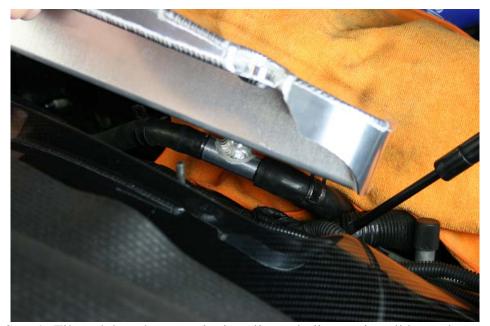


Step 7: Remove supply hoses from tank and remove tank from vehicle





Step 8: Place new tank on fender well of vehicle



Step 9: Tilt tank has shown and reinstall supply lines, reinstall hose clamps





Step 10: Place tank over studs and reinstall top (2) mounting nuts



Step 11: Reinstall lower mounting bracket nut





Step 12: Reinstall return line



Step 13: Fill with fluid, 2"-2 1/4" down from outside lip of billet neck