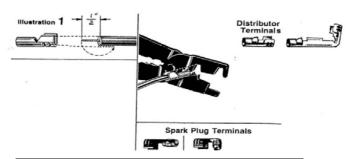


## To crimp spark plug wire terminals:

- 1. Cut wire to length (add 1" for stripping).
- Lubricate wire with silicone and slide the proper nipples and boots over the wire. Be sure to wipe off excess silicone.
- 3. Strip the ends of wire ½" using the required stripping hole for your application.
- Fold conductor over wire and insert terminal shank with conductor touching terminal. Keep stripped conductor out of area where clamp ears meet when crimped. (Illustration #1)
- Place wire and terminal in proper crimping position of tool and crimp firmly. Illustration below demonstrates correct tool use for 90° terminals, and for 180° terminals.



For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time

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