



INSTALLATION INSTRUCTIONS 25030 / 25031

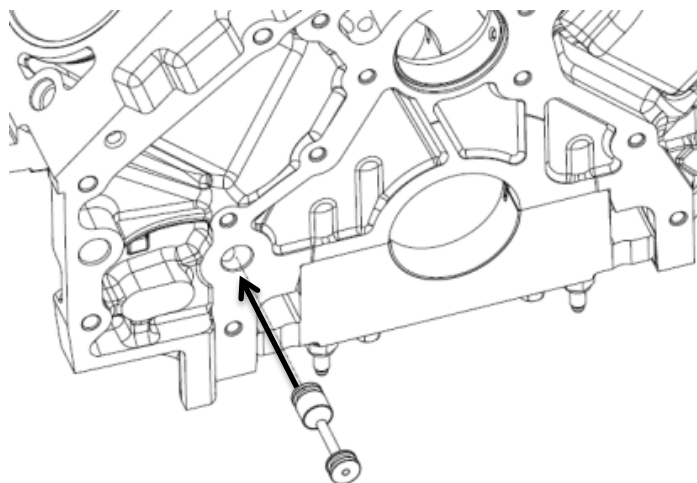
Parts List:

- (1) 25030100 or 25031100 Rear Oil Passage Plug
- (2) 62385201 O-ring

Note: Rear engine plate must be removed to install this plug. Lubricate O-rings with oil prior to installation.

1. Remove the OEM plastic plug from the rear (left side) oil passage on the engine block.
2. Inspect the passage for any dirt or contaminants and clean if necessary.
3. Insert the plug with O-rings installed into the oil passage hole as shown below. If installed correctly the plug should sit flush to the rear of the engine block.
4. Reinstall the rear engine plate. Make sure to follow the tightening sequence and torque specs for the rear engine plate in the GM factory service manual.

NOTE: To remove the plug, screw in a M4 x 0.70 bolt into the threaded hole and pull the plug out.



**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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