



**REPLACEMENT OIL PUMP DRIVE SHAFT
P/N 22070 & 22090**

On 400 cu.in. small block Chevy engines, and some aftermarket blocks, the hole in the block and main cap for the oil pump shaft must be checked for adequate clearance around the shaft. Moroso 22070 and 22090 shafts have a reduced diameter to help with clearance. If there is insufficient clearance, the hole in the block and main cap must be enlarged to prevent the shaft and block contact. Failure to do so could result in severe engine damage.

Rev. B
052918

22070INST

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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