



## Parts List

- (1) TANK BODY
- (1) BILLET CLAMP
- (1) STAINLESS STEEL MOUNTING BRACKET
- (2) 90 DEGREE BARBED FITTINGS
- (2) LENGTHS OF ½" HOSE
- (4) ¼ X 20 SHCS X 5/8

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**Step1: Remove engine cover.**

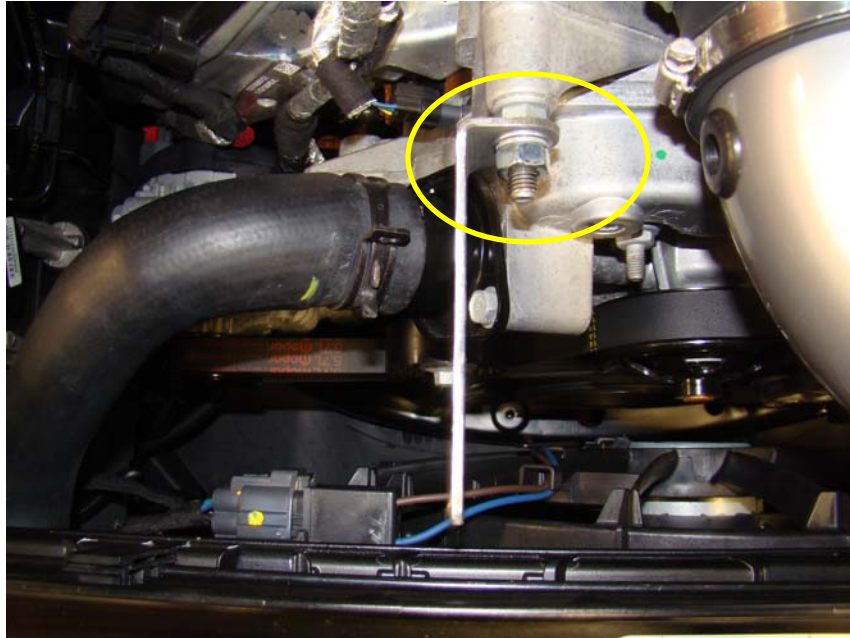


**Step 2: Locate and remove PCV line from vehicle.**

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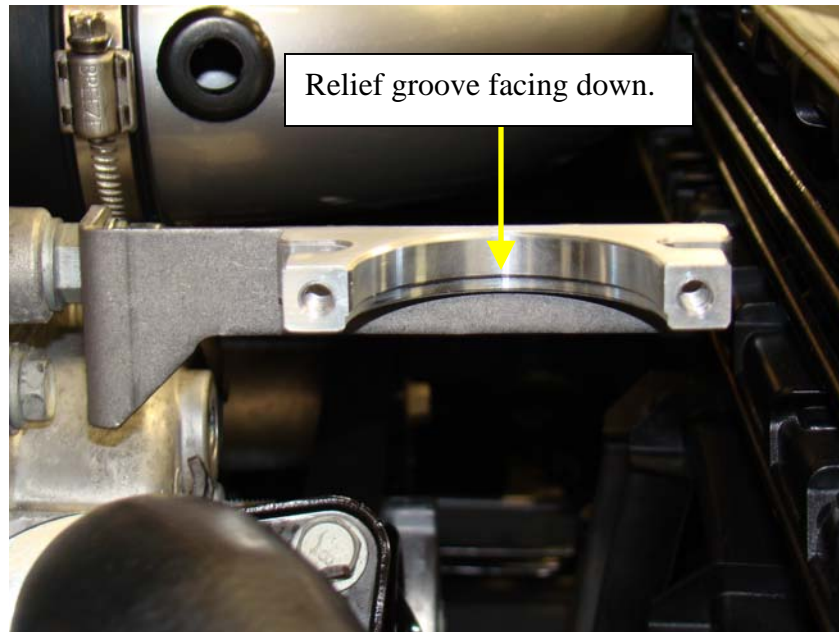
**Step 3: Install stainless mounting bracket using 10mm nut, flat washer and lock washer as shown.**



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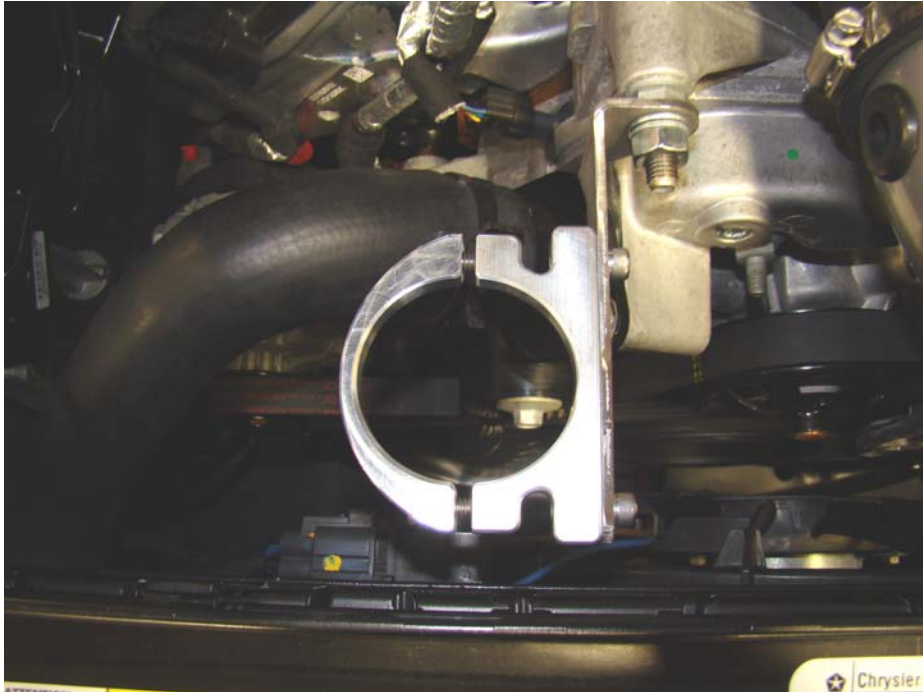
**Step 4: Install billet clamp saddle to stainless mounting bracket using (2) 1/4-20 x 5/8 SHCS.**



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**Step 5: Install billet clamp using (2) 1/4-20 x 5/8 SHCS, make sure relief groove is facing down, do not tighten.**



**Step 6: Install fittings in Air Oil Separator as shown using Teflon Tape.**

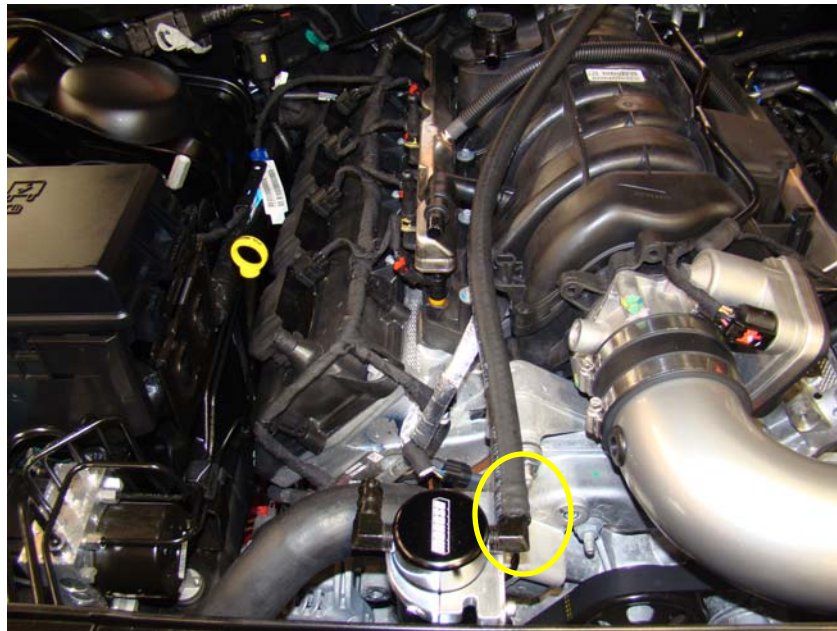
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**Step 7: Insert Air Oil Separator in billet clamp, set height from top of billet clamp to top of Separator to 1" to 1 1/8". Make sure bottom cup can be unscrewed.**



**Step 8: Insert hose over barbed fitting as shown.**

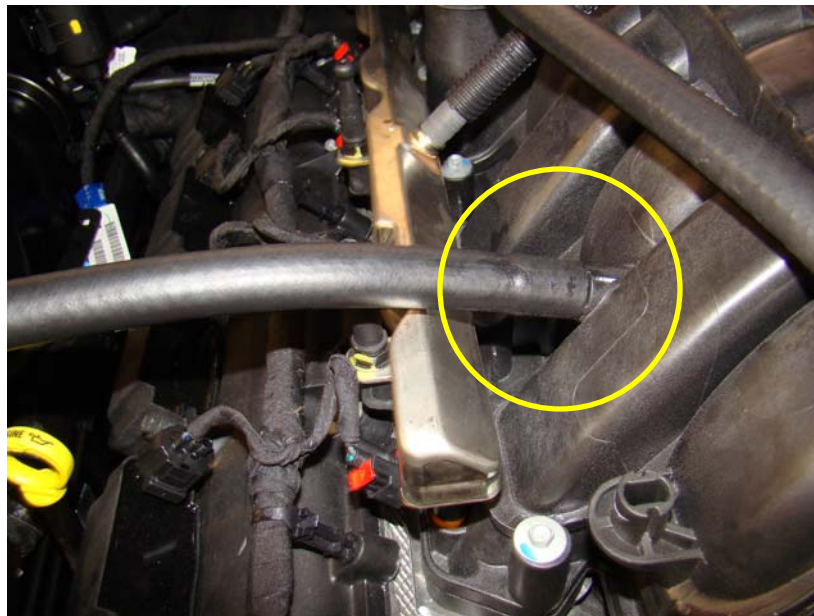
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**Step 9: Insert other end of hose over PCV nipple as shown.**



**Step 10: Insert 2<sup>nd</sup> hose over nipple as shown.**

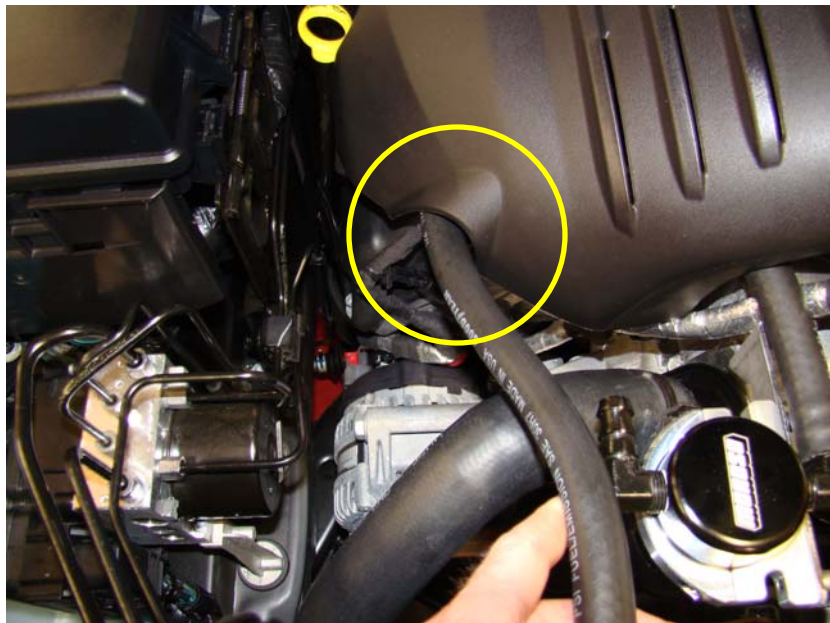
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**Step 11: Re-install engine cover and route hose to Air Oil Separator.**



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**Step 12: Insert hose over barbed fitting.**

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### **Installation Complete**

**Draining of Air Oil Separator is needed; this will depend on driving conditions (i.e.) normal day to day driving check every 1,000 miles until a baseline is established. A good baseline is to drain the Air Oil Separator when it is about HALF full. This will vary with temperatures (cold winters vs. hot summers). For track usage Air Oil Separator will need to be drained after every outing.**

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