



## Die Cast Aluminum Valve Cover

### ***Breather Hole Removal***

1. Position the Valve Cover topside down on a surface that will not scratch or mar the finish of the Valve Cover.
2. Make a center-punch mark in the Breather Hole you will be removing. (Some Moroso Valve Covers already have this mark). Use a hole saw to drill a 1-3/16" hole through the Valve Cover.
3. Use a round file to increase the hole diameter to approximately 1.22" and to remove any flashing.

*Check the Moroso catalog for a selection of accessories to complement your new Moroso Valve Covers, such as Breathers, Wing Nuts, Hold Down Tabs, Stud Kits, PCV Grommets, Valve Cover Gaskets and Crankcase Evacuation Systems.*

***For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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