



## THROTTLE RETURN SPRING KIT P/N 64927

### PARTS LIST

- |                           |                              |
|---------------------------|------------------------------|
| (1) Carburetor Bracket    | (1) 1/4-20 x 1.375" Bolt     |
| (1) Spring Bracket        | (3) Stepped Bushings         |
| (2) Springs, 2.5"         | (2) Springs, 2.75"           |
| (2) Washers               | (1) 10-24 x .75" Socket Bolt |
| (1) 1/4-20 x .5" Hex Bolt | (1) 1/4-20 Locknut           |

Most Holley carburetors will take the 10-24 x .75" socket bolt in the smaller rear-mounting hole, but on some Holley's that hole will need to be drilled out to 9/32" for the 1/4-20 x .5" hex bolt (see figure A). The Bracket Spacer may need to be installed under the front mounting hole of the Carburetor Bracket for proper height.

On Demon carburetors, the larger mounting hole needs to be slightly oblong for clearance, (see figure A). The small rear-mounting hole will need to be drilled out to 9/32" for the 1/4-20 x .5" hex bolt (see figure A).

When installing the Stepped Bushings make sure the stepped sides meet through the Spring Bracket (see figure B).

Figure A

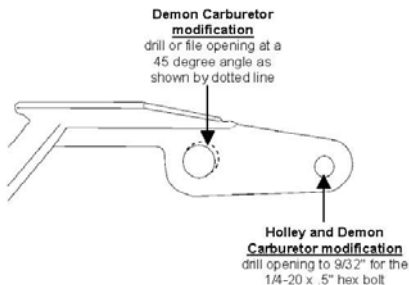
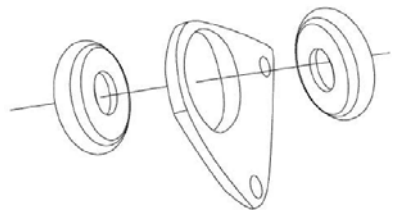


Figure B



**For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC  
80 CARTER DR • GUILFORD, CT 06437  
Phone: (203) 453-6571 • Fax: (203) 453-6906