



**CRANKSHAFT PULLEY, SINGLE GROOVE, CHEVROLET 283-350
P/N 64070
INSTALLATION INSTRUCTIONS**

In order to install the Moroso #64070 Crankshaft Pulley, your crankshaft must be drilled and tapped (7/16"-20 on Small Blocks, and 1/2"-20 on Big Blocks). Because a single bolt is the only method of attaching these pulleys to the crankshaft, extra care must be taken to assure that they are tight. When installing, Loctite should be used and the bolts should be torqued to 65 ft./lbs. on the 7/16", and 85 ft./lbs on the 1/2". During operation , attaching bolt should be frequently checked for tightness.

PARTS LIST

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|---|-----------------------------------|
| 1 | 7/16-20 x 2.75 HHCS GR 8 BLACK OX |
| 1 | PULLEY, CRANKSHAFT FINISHED |
| 1 | WOODRUFF KEY 3/16 |

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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