



P/N 63915
“ENHANCED DESIGN” VACUUM PUMP
MOUNTING PLATE, SBF

PARTS LIST

1 - VACUUM PUMP MOUNTING BRACKET	3 - ALUM. SPACERS
1 - 3/8 STUD, SHORT	3 - 3/8 NUTS
2 - 3/8 STUDS, LONG	1 - 15/32" ID WASHER
1 - 7/16 STUD , SHORT	1 - 7/16 NUT
2 - COMBO STUDS 5-3/8" LONG	3 - 13/32" ID WASHERS

PASSENGER SIDE INSTALLATION

1. Install one short 3/8 stud, one combo stud, and one long 3/8 stud into the head, as shown in illustration #1. Install all studs with the short threads bottoming out in the head.
2. Slide the Aluminum Spacers over the studs.
3. Install the Vacuum Pump Mounting Bracket as shown in illustration #2.
4. Install a 13/32" washer and 3/8 nut on the top stud, closest to the intake, and hand tighten, to hold the bracket in place.
5. Install the Vacuum Pump with its bracket and a drive belt. See illustration #4.
6. Install two 13/32" washers and two 3/8 nuts onto the studs and snug down.
7. Next, adjust the Vacuum Pump's position until you have the desired belt tension and then tighten the 3/8 nuts down.

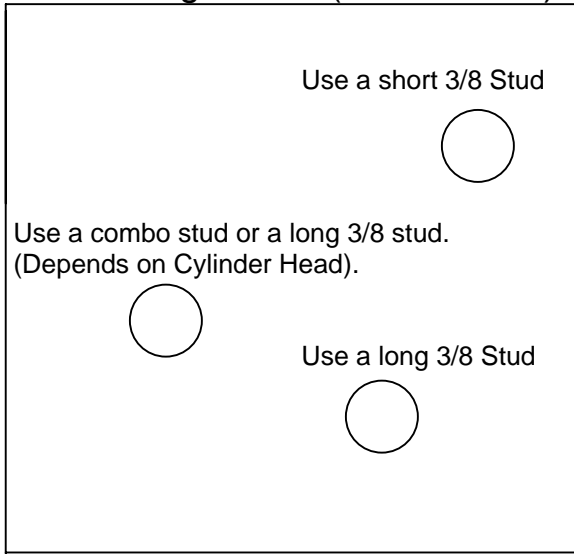
DRIVER SIDE INSTALLATION

1. Install one short 7/16 stud and two combo studs into the head, as shown in illustration #3. Install all studs with the short threads bottoming out in the head.
2. Slide the Aluminum Spacers over the studs.
3. Install the Vacuum Pump Mounting Bracket.
4. Install a 15/32" washer and 3/8 nut on the stud, closest to the intake, and hand tighten, to hold the bracket in place.
5. Install the Vacuum Pump with its bracket and a drive belt.
6. Install two 13/32" washers and two 3/8 nuts onto the studs and snug down.
7. Next, adjust the Vacuum Pump's position until you have the desired belt tension and then tighten the 3/8 nuts down.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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Passenger Side (Illustration 1)



Driver Side (Illustration 3)

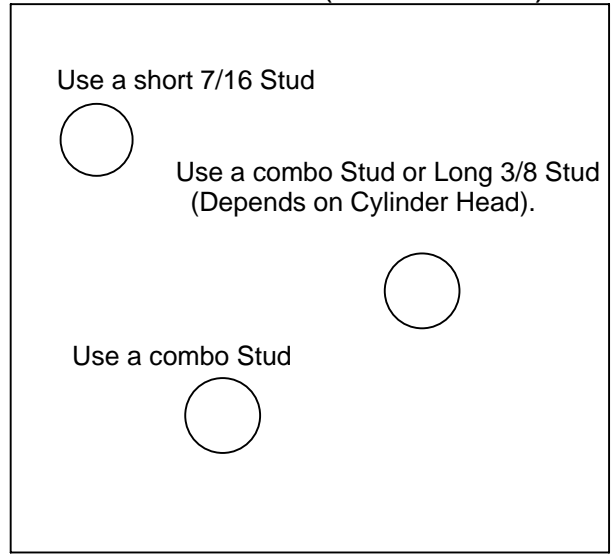


Illustration 2

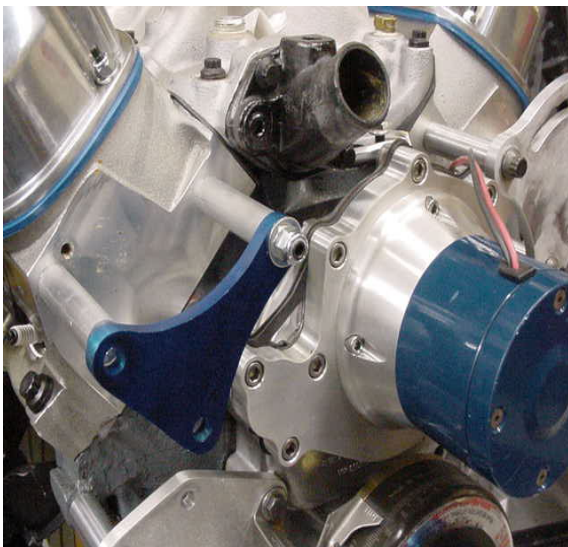


Illustration 4

