

INSTALLATION INSTRUCTIONS -12AN REMOTE ADAPTER KIT SMALL BLOCK MOPAR 273-360 CUBIC INCH ENGINES

P/N 63514

PARTS LIST

- (3) 3/8-16 X 7/8" STAINLESS SHCS
- (4) 3/8-16 x 3 1/2" STAINLESS SHCS

(1) GASKET, SBM

(1) REMOTE WATER PUMP ADAPTER

INSTALLATION

This remote –12AN Adapter Kit is made for our customers utilizing a remote water pump and an auxiliary radiator fan. The adapter is designed to fit in the stock water pump ort location on the engine.

- 1. Disconnect and remove the terminal from the negative battery terminal post.
- 2. Drain the fluid from the cooling system.
- 3. Remove the existing water pump.
- 4. Check and clean any old sealing material that may prevent the gaskets from sealing on the block.

NOTE: Lubricate the screw threads with oil prior to installation.

- 5. Coat both sides of the supplied gasket with a high quality gasket sealer to prevent leaks.
- 6. Install the new fasteners and torque to 11 ft-lbs and final torque to 20 ft-lbs.
- 7. Plumb the Remote Water Pump to the radiator and engine block with -12AN fittings (not included).
- 8. Refill the coolant system and service the coolant system per manufacturers service manual.
- 9. Re-connect the negative battery terminal to its post.

Thank you for purchasing Moroso Performance Products.

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542,458-0546 8:30am – 5:00pm Eastern Time

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