



Installation Instructions

P/N 63505-Aluminum Water Pump $\frac{3}{4}$ " Shaft

For use in Small Block and 90° V-6 Chevys

1. Moroso P/N 63505 Aluminum Water Pump is a short style pump with a $\frac{3}{4}$ " shaft for Small Block Chevys. If your application requires a "long style" water pump, you will need our P/N 63510 spacer kit.
2. The "low drag" impellers in our pump are further complemented by use of our deep groove racing pulleys. For applications where RPM does not exceed 6500, we recommend either our 25% or 30% reductions models. For over 6500 RPM we recommend our 50% reduction pulleys.
3. In some installations, a long spacer is used between the pump shaft flange and fan. If the spacer faces are not parallel, or the fan is unbalanced, the constant stressing of the pump shaft will cause the shaft to break at the bearing.

Parts List

- 2 Water Pump Gasket
- 1 Water Pump, SBC, $\frac{3}{4}$ " Shaft

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437-2116
Phone: (203) 453-6571 • Fax: (203) 453-6906