



GM IGNITION MODULE PART# 27043

Installation Instructions

Check coil resistance and battery voltage (should not be over 15 volts)

Note: All work must be done with the ignition turned off!

1. Disconnect the battery feed and coil connectors from the distributor cap.
2. Loosen distributor cap screws and remove cap.

Note: If it is necessary to remove the ignition wire at the distributor cap, remember to tag their positions.

3. Remove rotor.
4. Remove the (2) module mounting screws and discard.
5. Remove old module and disconnect plug(s).
6. Clean the mounting surface in the distributor, being sure to remove all dirt and grease, before installing the new module.
7. Apply a generous coating of the enclosed special dielectric grease to the module's metal mounting plate. (this will prevent heat build-up which could harm the module). Failure to do this will void warranty and increase the likelihood of the module failing

Note: Tarnished module or harness connectors can prevent the module from working correctly, or at all. The following steps should be taken to ensure proper function when installing a new module.

- a. Clean module terminals with an eraser or abrasive.
 - b. Connect and disconnect the module and harness several times to ensure good contact.
 - c. If the harness connectors are not making a good, tight connection With the module terminals, tighten them slightly by bending them using a screwdriver. **Note:** Failure to do this may result in a marginal connection that can fail after a short service life.
8. Replace connectors, and fasten module with the two mounting screws and washers supplied. Torque 6 in. lbs.
 9. Install rotor and cap, reconnect battery.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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