



INSTALLATION INSTRUCTIONS

P/N 23770 – OIL FILTER BY-PASS

The Oil Filter By-pass is designed for use on all Chevrolet V-8's with wet sump oiling system.

NOTE: To use this Oil Filter By-pass with "Early" 265, 283, and some 327 blocks, some machine work is necessary. Approximately .030" has to be removed from the flat gasket surface of the By-pass. On any "Late" blocks, this machine work is not necessary.

1. Remove canister type filter adapter on "Early" blocks or remove screw-on filter adapter on "Late" blocks.
2. Install O-ring type gasket on outer edge of By-pass.
3. Install flat gasket between the By-pass and block.
4. Install the two 5/16" –18 x 21/4" or 1/4" –20 x 21/4" Hex Head bolts and washers. Torque bolts to approximately 20 ft./lbs.

The center hole is tapped for 1/2" –NPT and is the "Oil Inlet". The outer hole is tapped for 1/2" –NPT and is the "Oil Outlet".

After the engine oiling system is complete, be sure to check for leaks.

PARTS LIST

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|---|----------------------------------|
| 1 | OIL FILTER BY-PASS |
| 1 | O-RING TYPE GASKET |
| 1 | FLAT GASKET |
| 2 | 5/16" –18 X 21/4" HEX HEAD BOLTS |
| 2 | 5/16" FLAT WASHERS |
| 2 | 1/4" –20 X 21/4" HEX HEAD BOLTS |
| 2 | 1/4" FLAT WASHERS |

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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