



HONDA F20/22 (S-2000) WELD IN OIL PAN BAFFLE P/N 23040

PARTS LIST:

1. WELDED ALUMINUM BAFFLE SUB-ASSEMBLY (QTY1)

INSTALLATION OF THIS WELD-IN BAFFLE REQUIRES REMOVAL AND INSTALLATION OF THE STOCK OEM OIL PAN AND ALUMINUM WELDING. A QUALIFIED TRAINED AND EXPERIENCED TECHNICIAN FOLLOWING FACTORY SPECIFICATIONS AND PROCEDURES IS HIGHLY RECOMMENDED.

THE FOLLOWING TIPS ARE PROVIDED FOR WELDING THE BAFFLE IN TO THE OEM OIL PAN.

1. Clean OEM oil pan of all oil grease and grime
2. Position the self-aligning baffle into the oil pan, noting areas of baffle to pan contact where welding is required.
3. The surface areas of the pan that will receive weld should be scuffed to remove any pre-existing oxidation or scale. This will result in a quality weld. Re-clean pan to be free of any and all abrasive, scale, grit and dust.
4. Pre-heating the cast oil pan will aid in weld quality and reduce the possibility of cracking due to rapid cooling.
5. Apply several tack welds about the baffle to the pan, thus, securing the baffle into position. Complete by applying larger stitch welds.
6. Verify all swing door baffles swing freely, clean pan, refer to factory re-installation procedures

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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